



## Part A: Dissolved Oxygen (DO) Trends at SWIFT RC

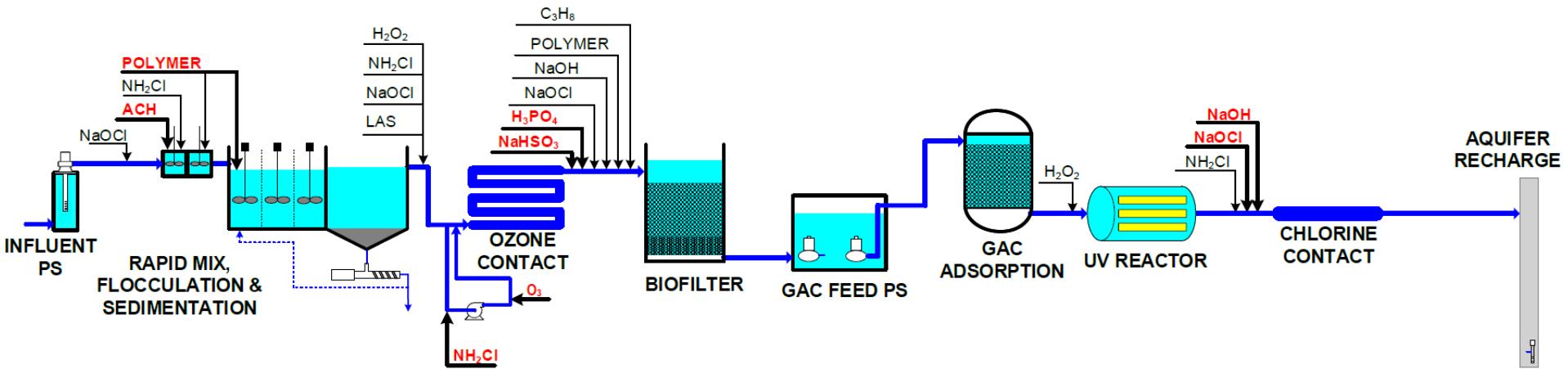
Upgrades to control of SWIFT Water DO (independent of TOC)

## Part B: James River SWIFT Process Concepts

SWIFT Research Center Developments Applied to the James River SWIFT Design

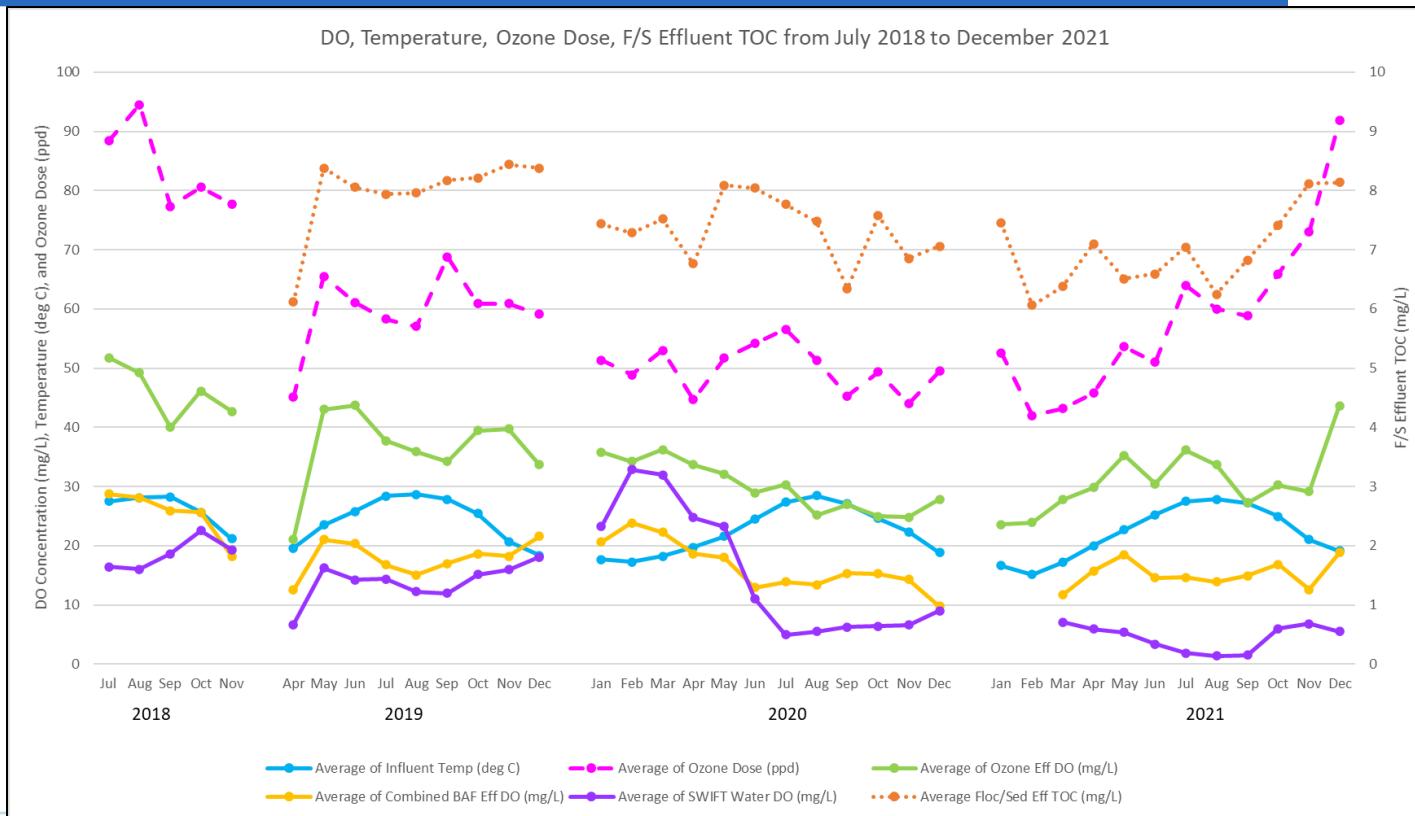


# SWIFT Research Center (Current active chemicals)

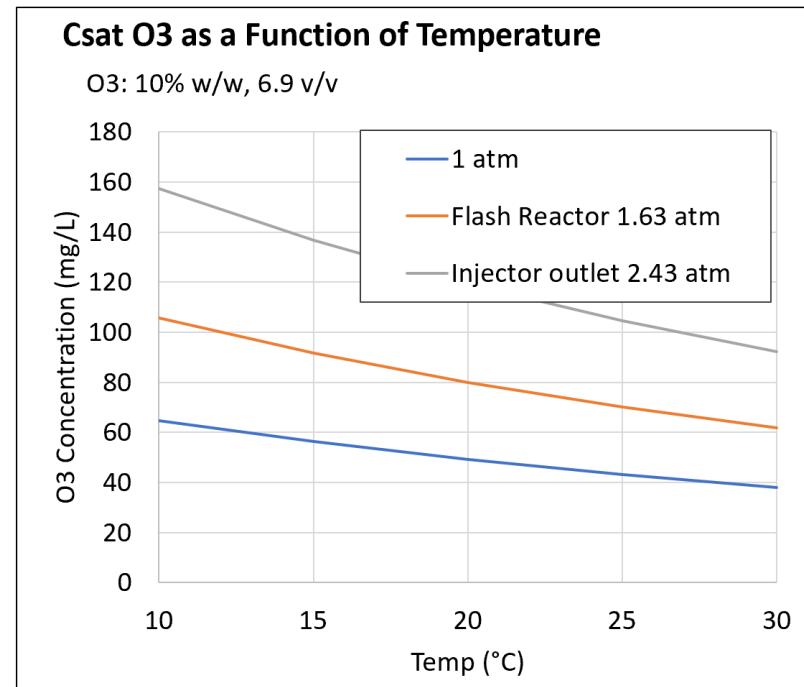
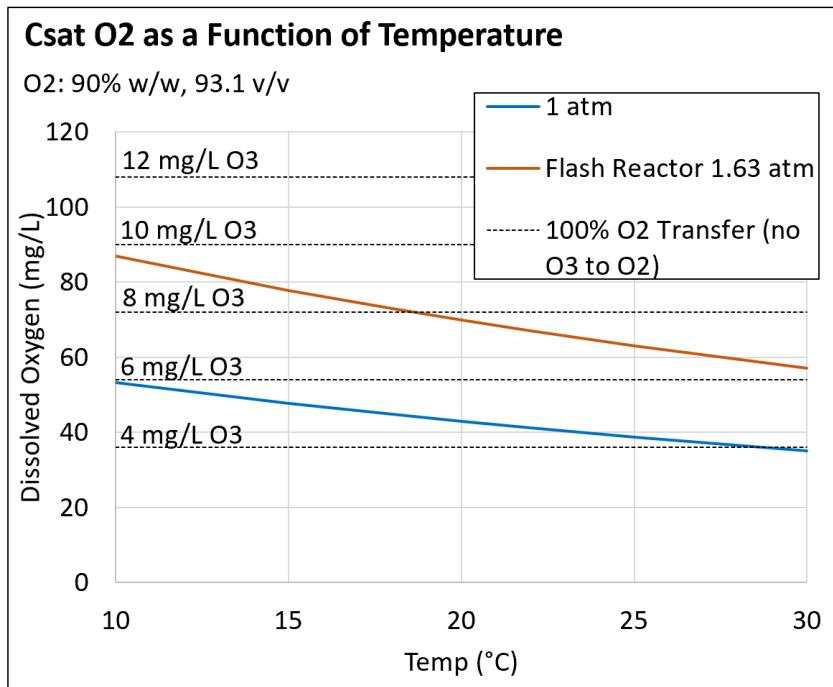


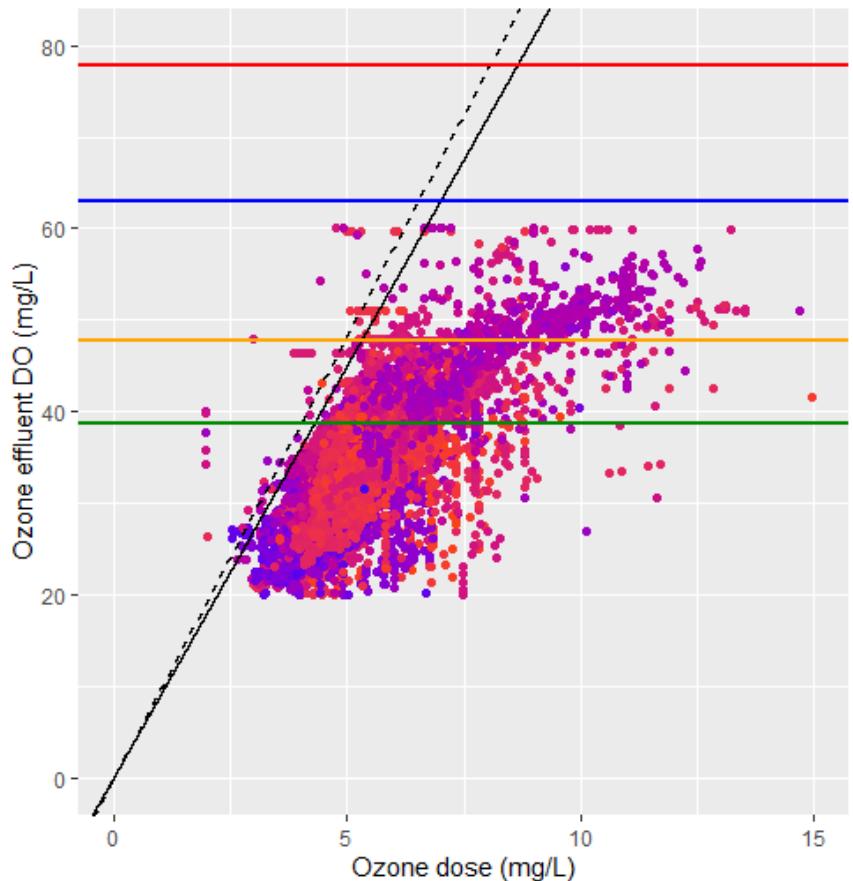
# Ozone Dose and DO

- O3 dose and F/S TOC trend well together
- O3 dose and O3 effluent DO generally trend well together
- O3 dose has averaged 40-55 ppd for 2020 but increased in 2021
- SWIFT Water DO consistently 5-10 mg/L, but low in summer 2021



10% w/w Ozone = 6.9% v/v. N<sub>2</sub> volume negligible → 93.1% O<sub>2</sub>





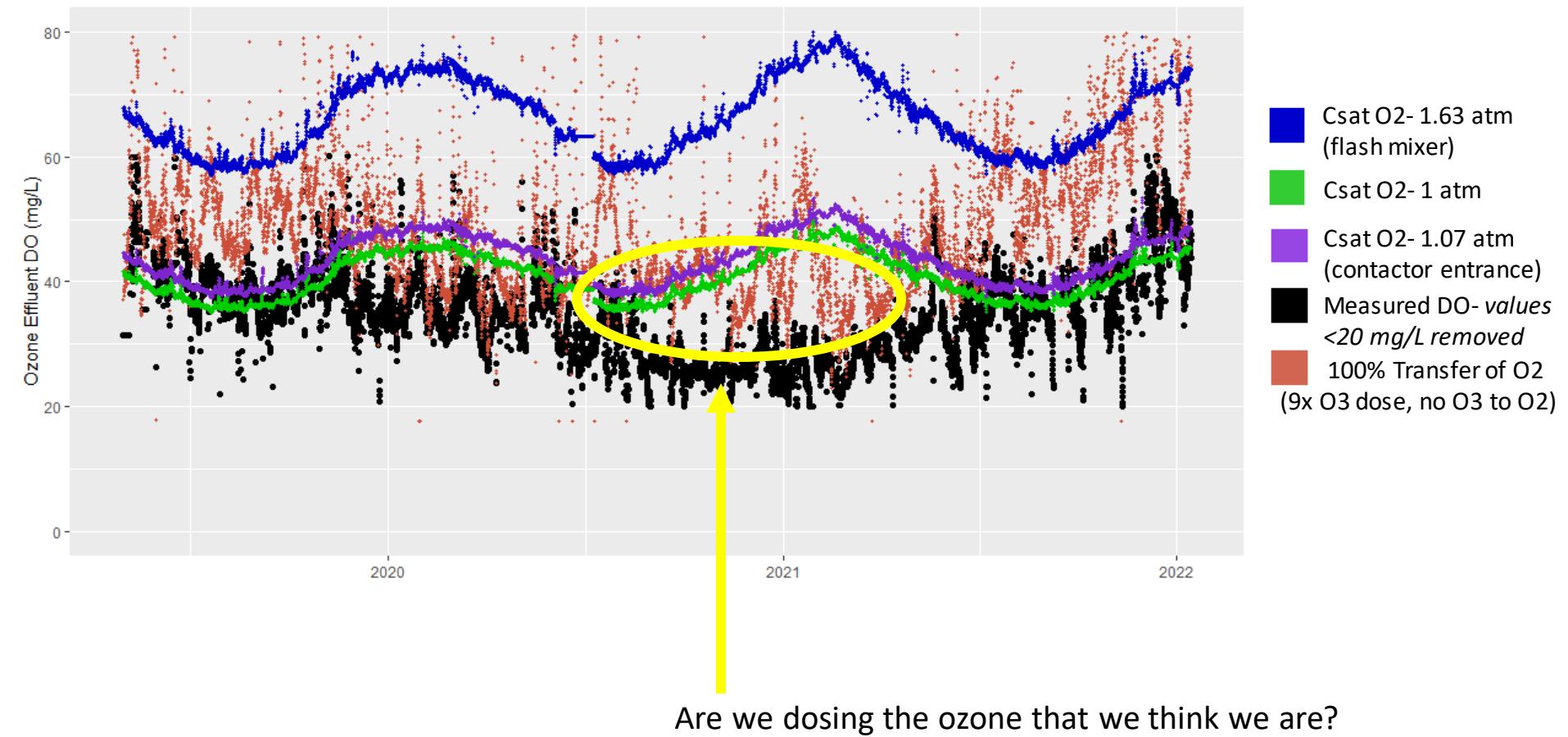
Csat O<sub>2</sub>: 93.1 %v/v, 90 %w/w

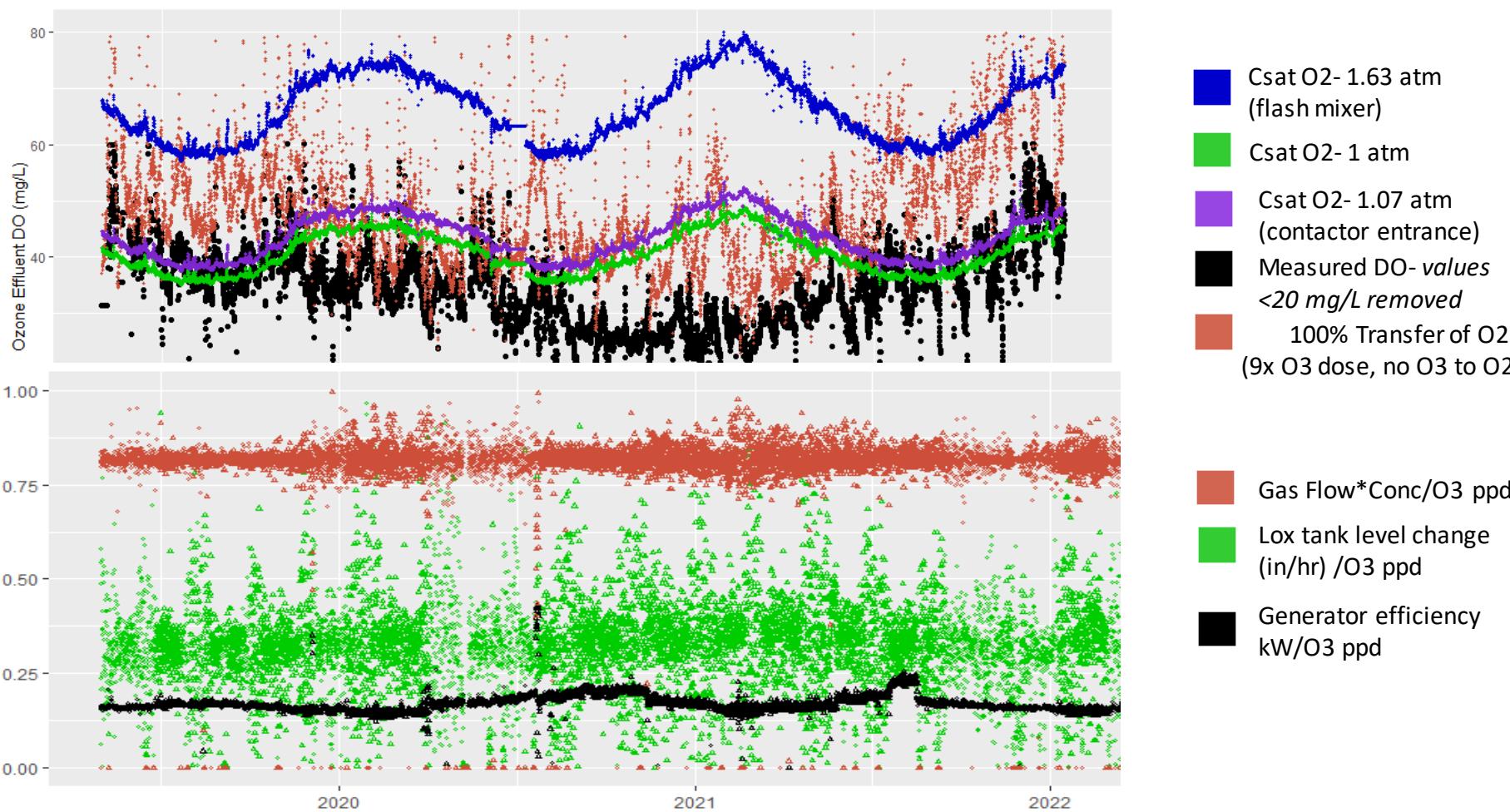
- 1.63 atm, 15° C
- 1.63 atm, 25° C
- 1 atm, 15° C
- 1 atm, 25° C

*Values <20 mg/L removed*

100% O<sub>2</sub> Transfer

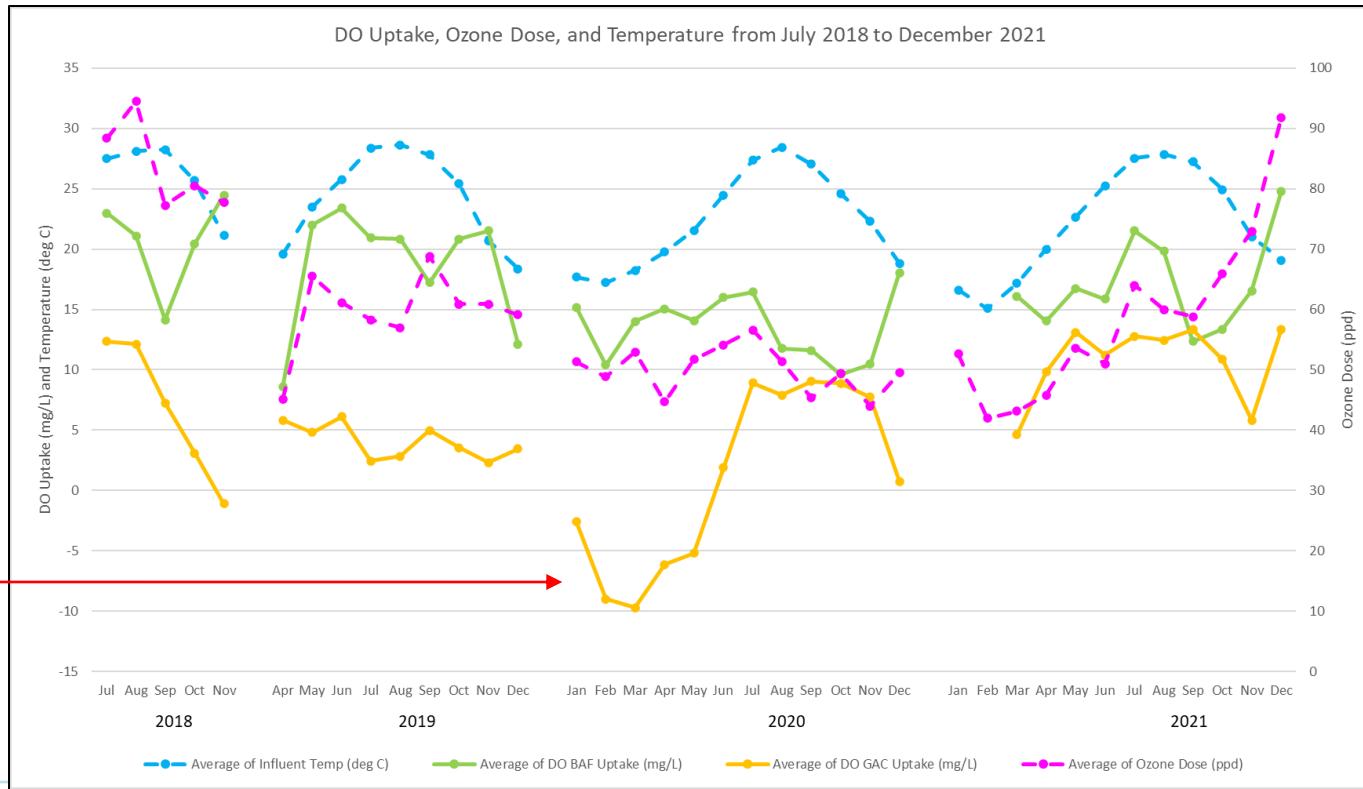
100% trans  
+2/3 O<sub>3</sub> to O<sub>2</sub>





# DO Uptake Comparison

- DO uptake across BAF has consistently been 10-20 mg/L through 2020 and 2021
- Since recalibration, GAC uptake has consistently been 3-13 mg/L
- SWIFT DO probe  recalibration

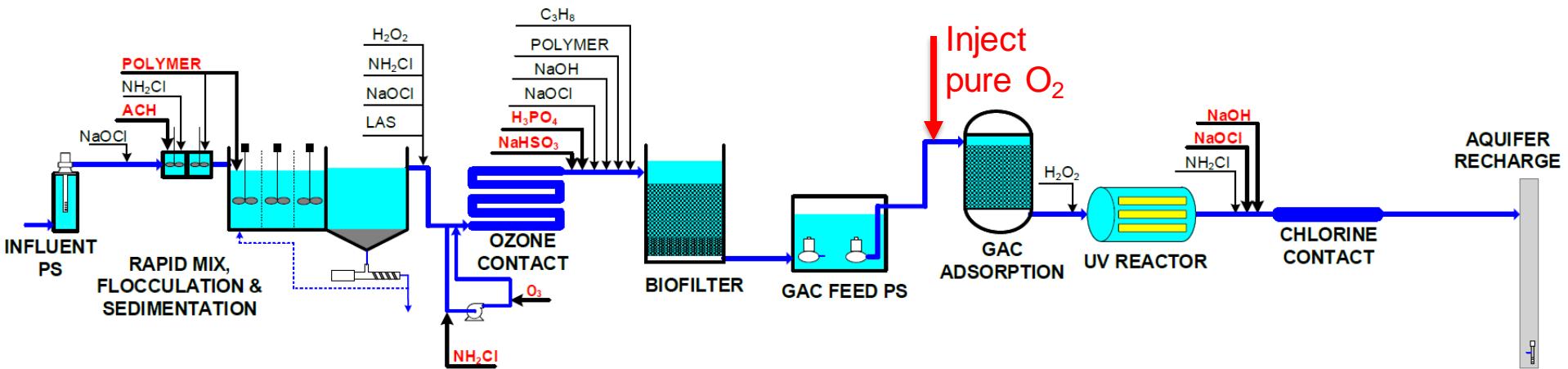


## Factors Causing Low SWIFT Water DO

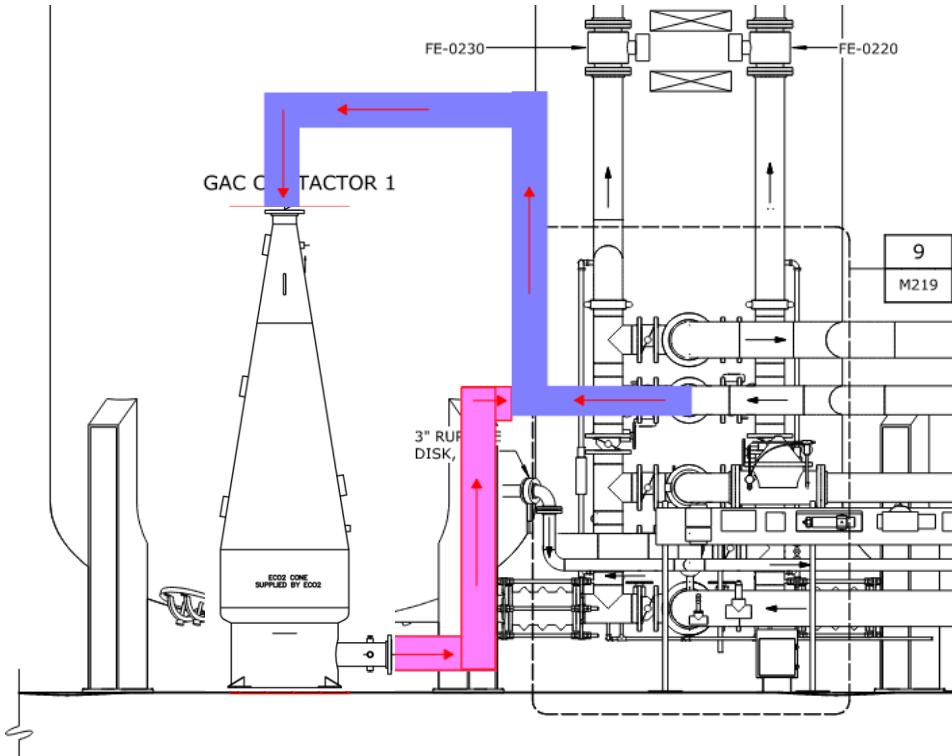
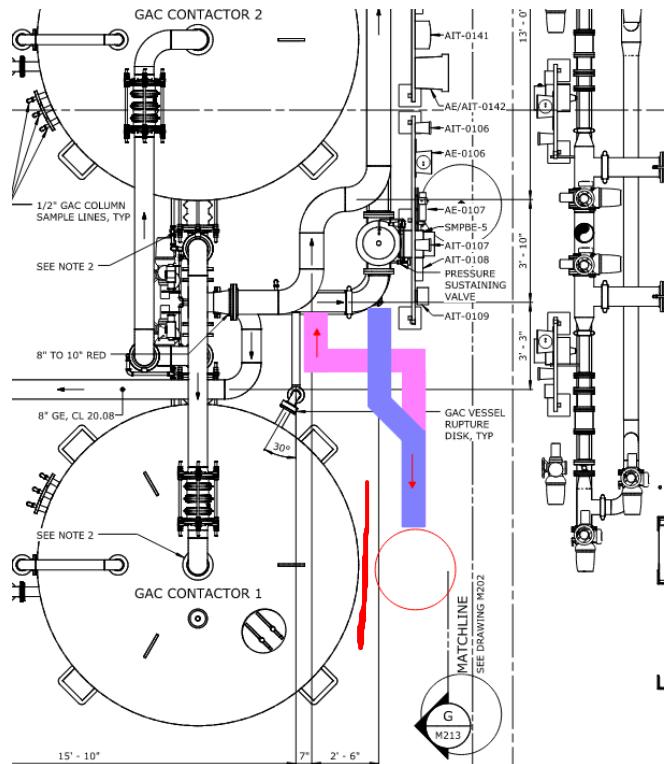
- Low O<sub>3</sub> Demand – Less O<sub>2</sub> gas flow introduced to water
- High Temperature – Lower O<sub>2</sub> solubility, more loss from GAC feed pump station wetwell, more biological uptake in BAF and GAC
- Low Flow – more loss from GAC feed pump station wet well, more biological uptake in BAF and GAC
- High BVs on GAC – More biological uptake of O<sub>2</sub>
- End of 2020, inexplicably low ozone effluent DO



# SWIFT Research Center (Current active chemicals)



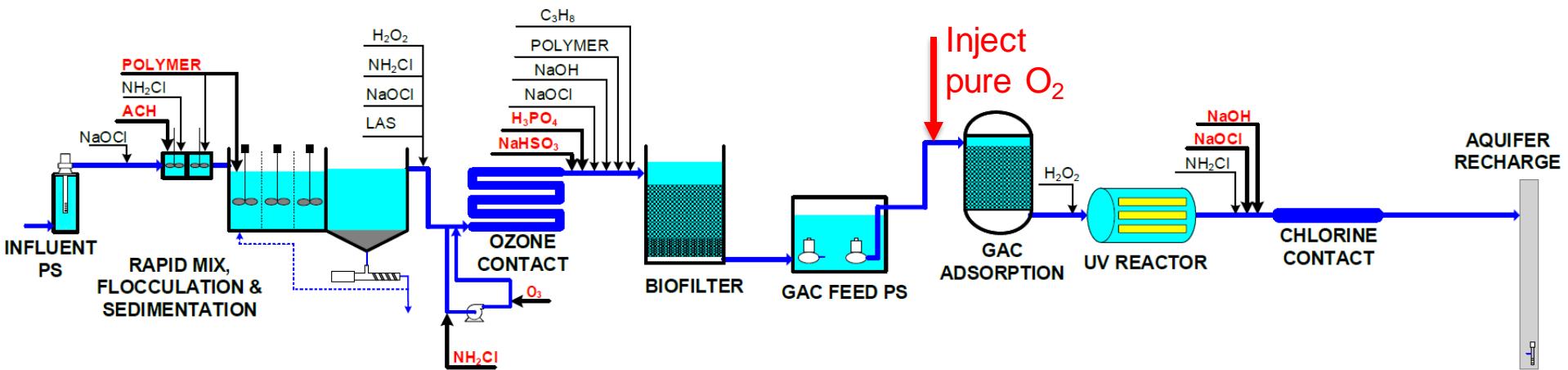
# Speece Cone Design – Installed Adjacent to GAC Contactor 1



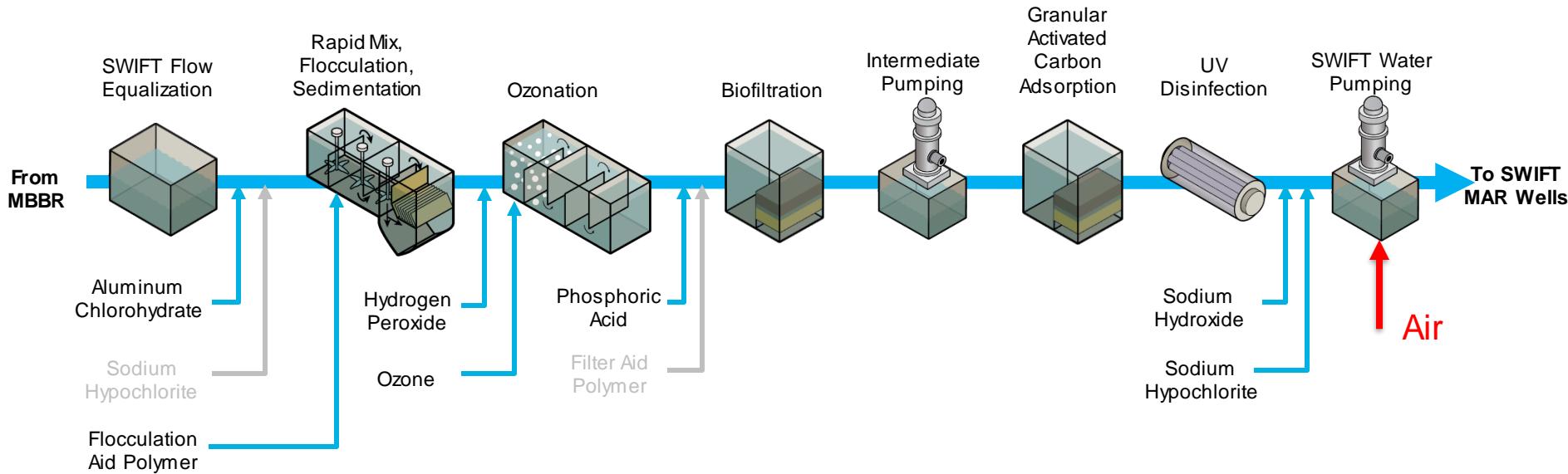
## Speece Cone Example



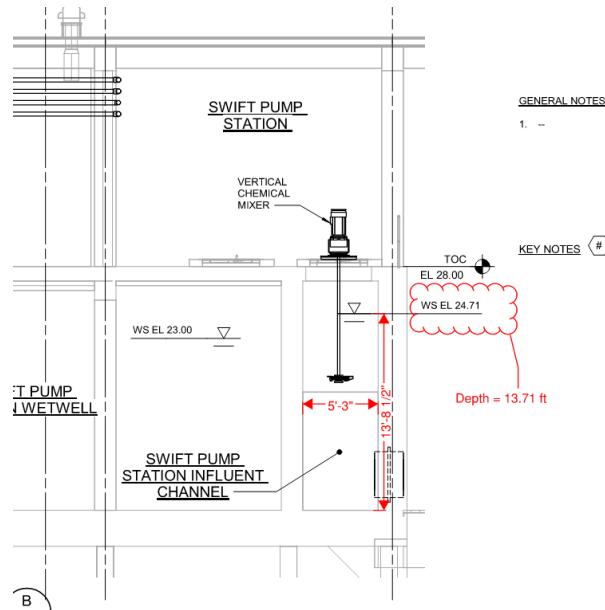
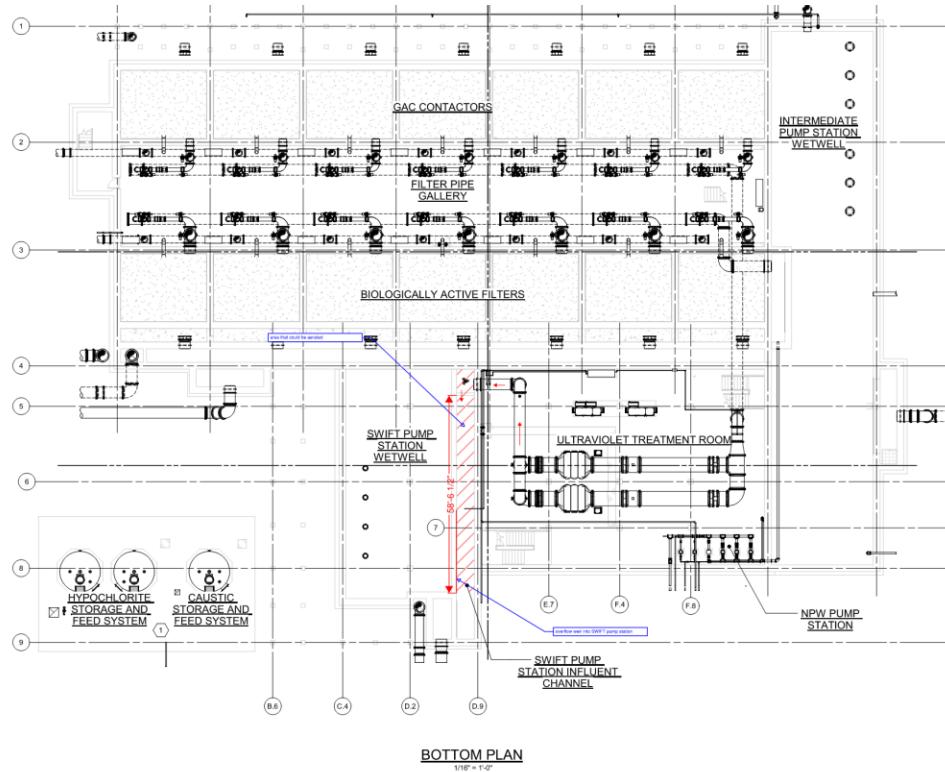
# SWIFT Research Center (Current active chemicals)



# James River SWIFT Process Flow Diagram



# Potential Diffuser Location – SWIFT PS Wetwell Influent Channel



## Part B: James River SWIFT Process Concepts

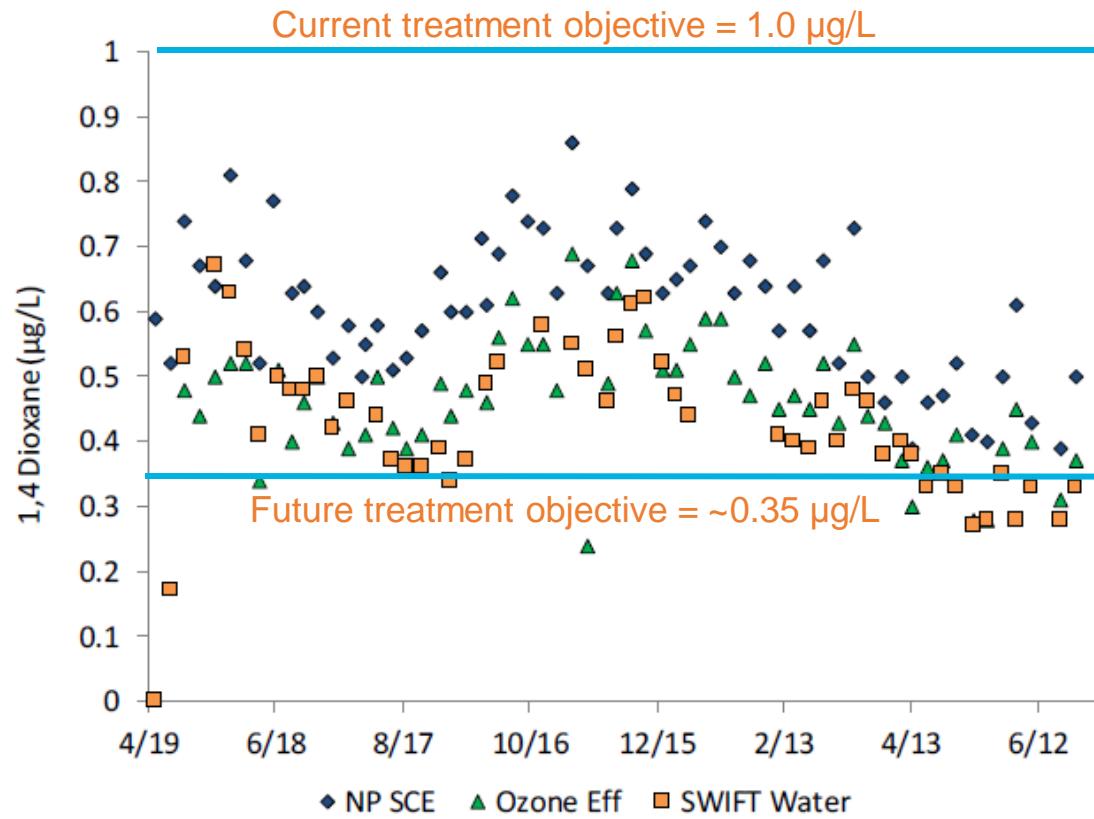
---

### SWIFT Research Center Developments Applied to the James River SWIFT Design

- Improved control of 1,4-dioxane at Bethel Landfill
- Ozone with hydrogen peroxide and multi-point fine bubble dissolution
- Propane for enhanced 1,4-dioxane removal in biofilters?
- Free chlorine only for recharge well protection
- Ozone/BAF for wastewater disinfection



## SWIFT Research Center 1,4-Dioxane



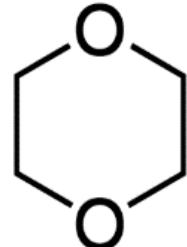
## HRSD 1,4-dioxane (µg/L) Secondary Effluent

---

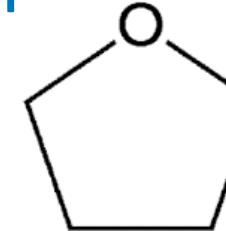
	ABTP	BHTP	JRTP	VIPTP	WBTP	YRTP
Min	0.48	0.55	<b>0.74</b>	0.49	0.52	0.34
Max	0.68	0.74	<b>1.6</b>	2.2	0.71	0.66
Average	0.56	0.64	<b>1.12</b>	0.93	0.61	0.48

---

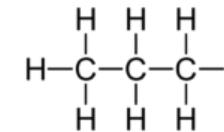
## Biofilter Pilot – Co-metabolic removal of 1,4-dioxane using tetrahydrofuran or propane



1,4-Dioxane



Tetrahydrofuran  
(THF)



Propane

(Cordone et al., 2016; Zenker et al., 2004)

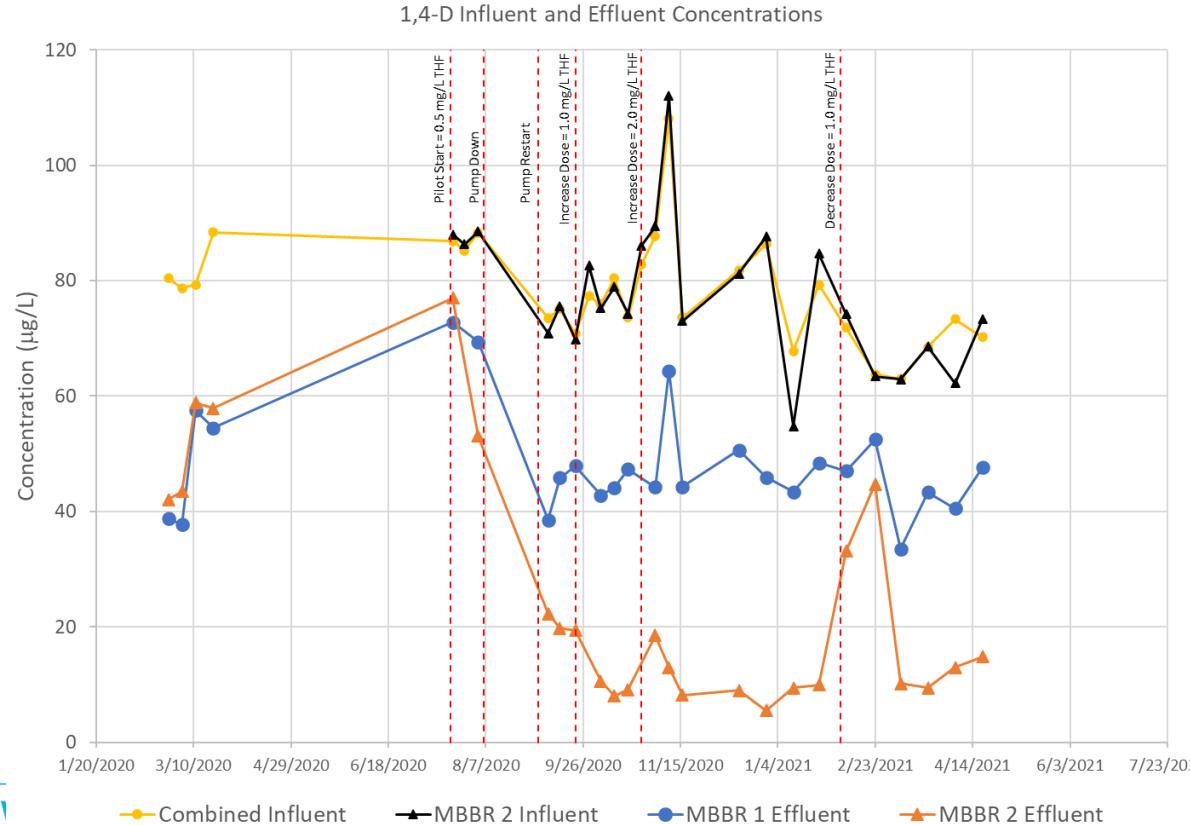
(Deng et al., 2018; Li et al., 2020; Mahendra et al., 2007)



## Waste Management – Bethel Landfill Leachate Pretreatment System



## THF Addition to MBBR2 Improved 1,4-Dioxane Removal



## Part B: James River SWIFT Process Concepts

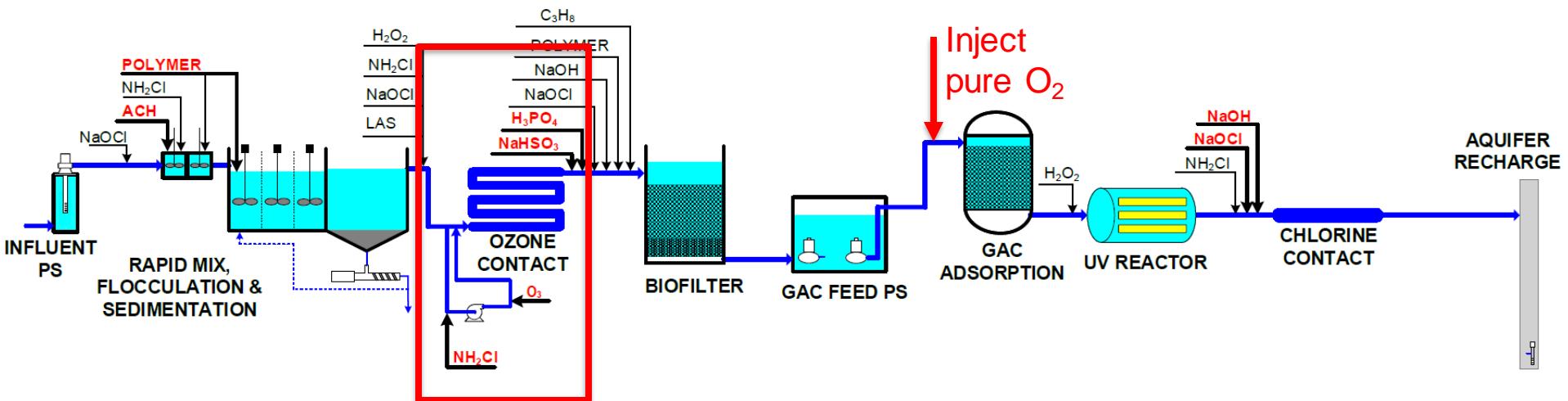
---

### SWIFT Research Center Developments Applied to the James River SWIFT Design

- Improved control of 1,4-dioxane at Bethel Landfill
- Ozone with hydrogen peroxide and multi-point fine bubble dissolution
- Propane for enhanced 1,4-dioxane removal in biofilters?
- Free chlorine only for recharge well protection
- Ozone/BAF for wastewater disinfection



# SWIFT Research Center (Current active chemicals)

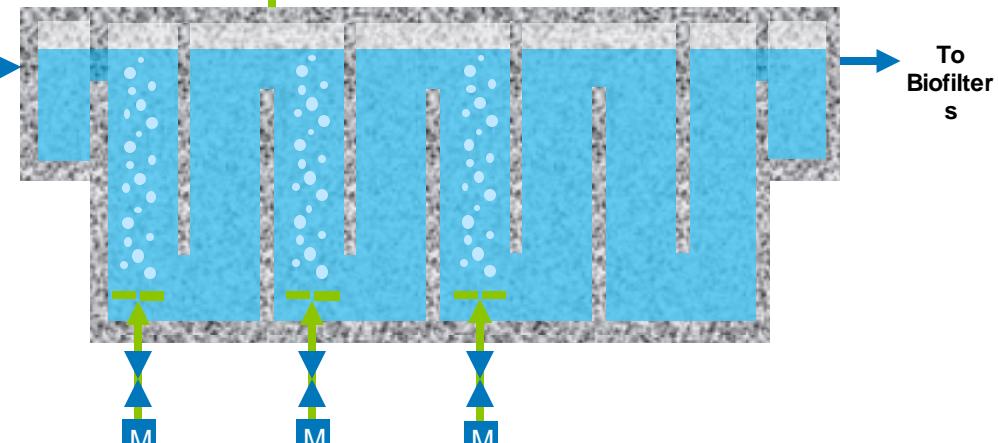


# Ozonation at JR SWIFT

Liquid Oxygen Storage and Vaporizers



Hydrogen Peroxide  
From Sedimentation Basins



Ozone Destruct

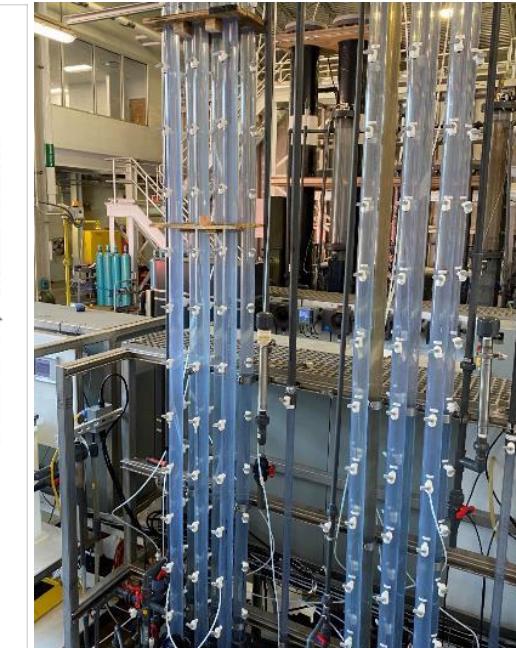
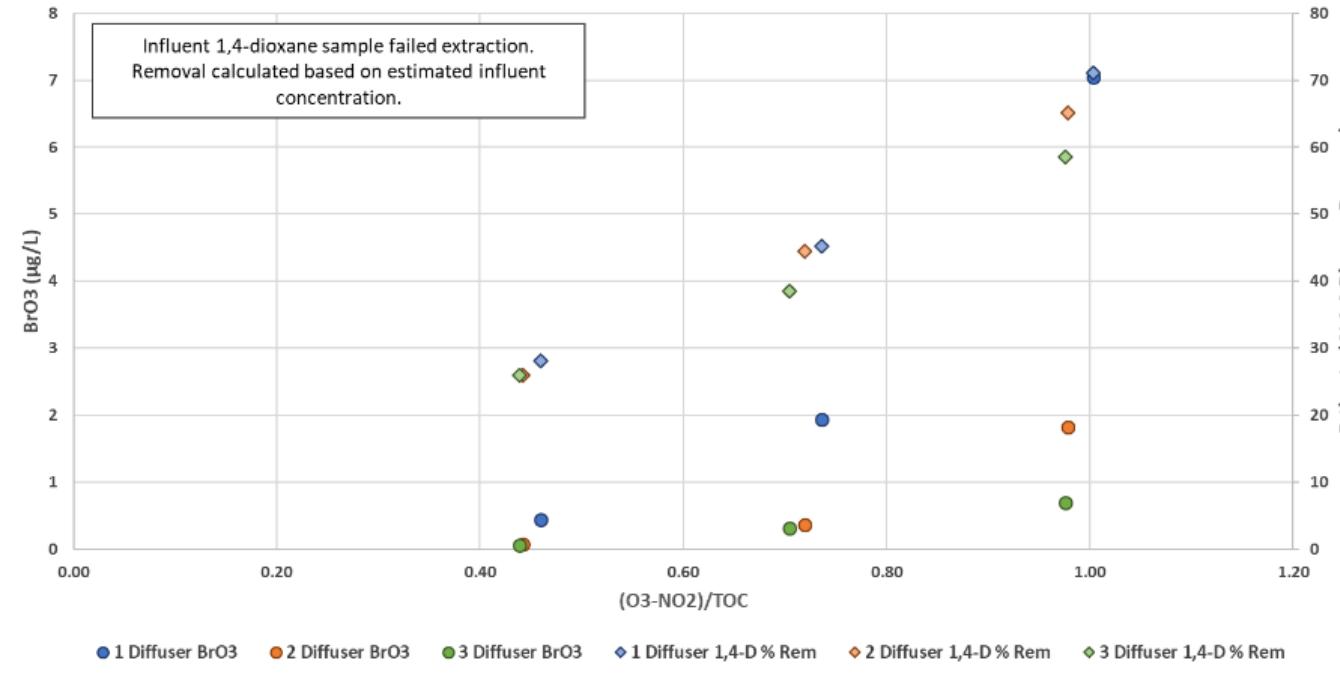


Gaseous Oxygen

Ozone Generators

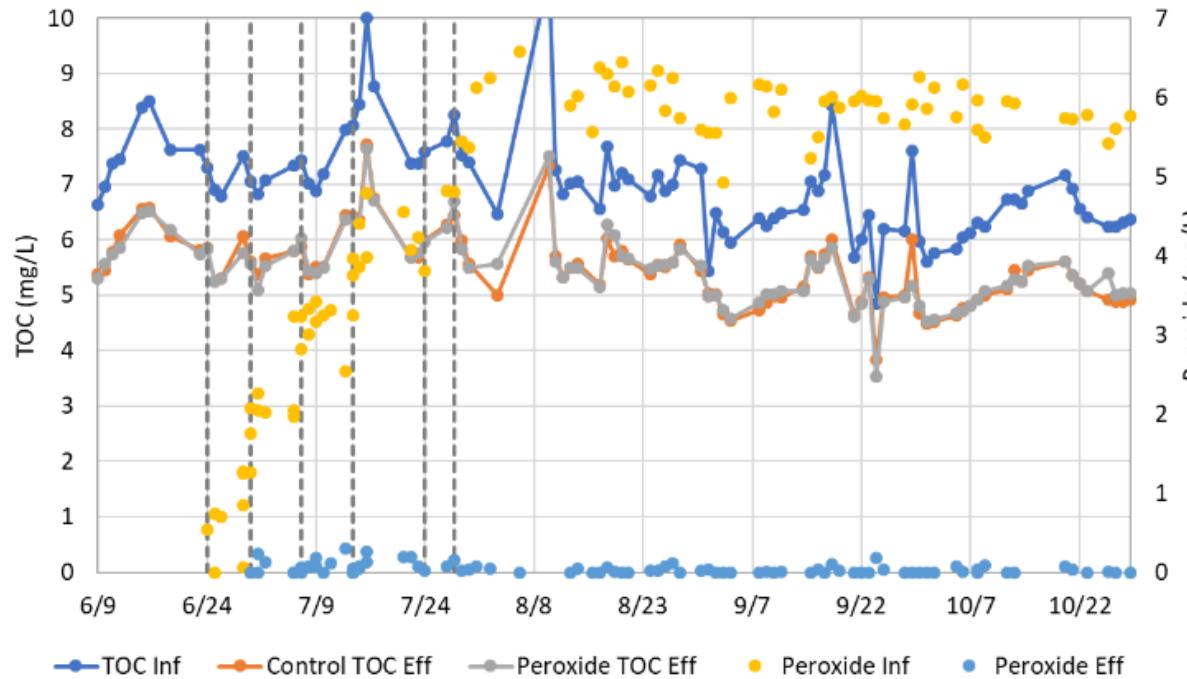


# O<sub>3</sub>/H<sub>2</sub>O<sub>2</sub> Multi-diffuser Fine Bubble – Pilot Testing

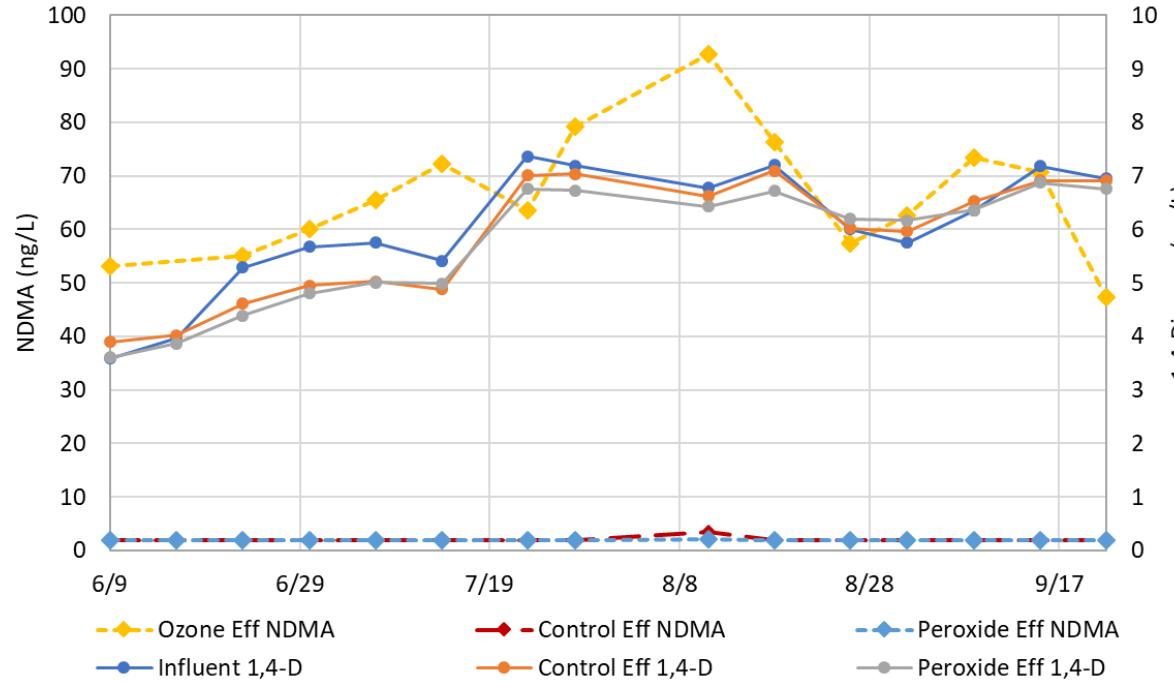


YR DNE Br= 0.398 mg/L

## Hydrogen peroxide has no impact on BAF TOC removal



# Hydrogen peroxide has no impact on BAF NDMA removal



## Part B: James River SWIFT Process Concepts

---

### SWIFT Research Center Developments Applied to the James River SWIFT Design

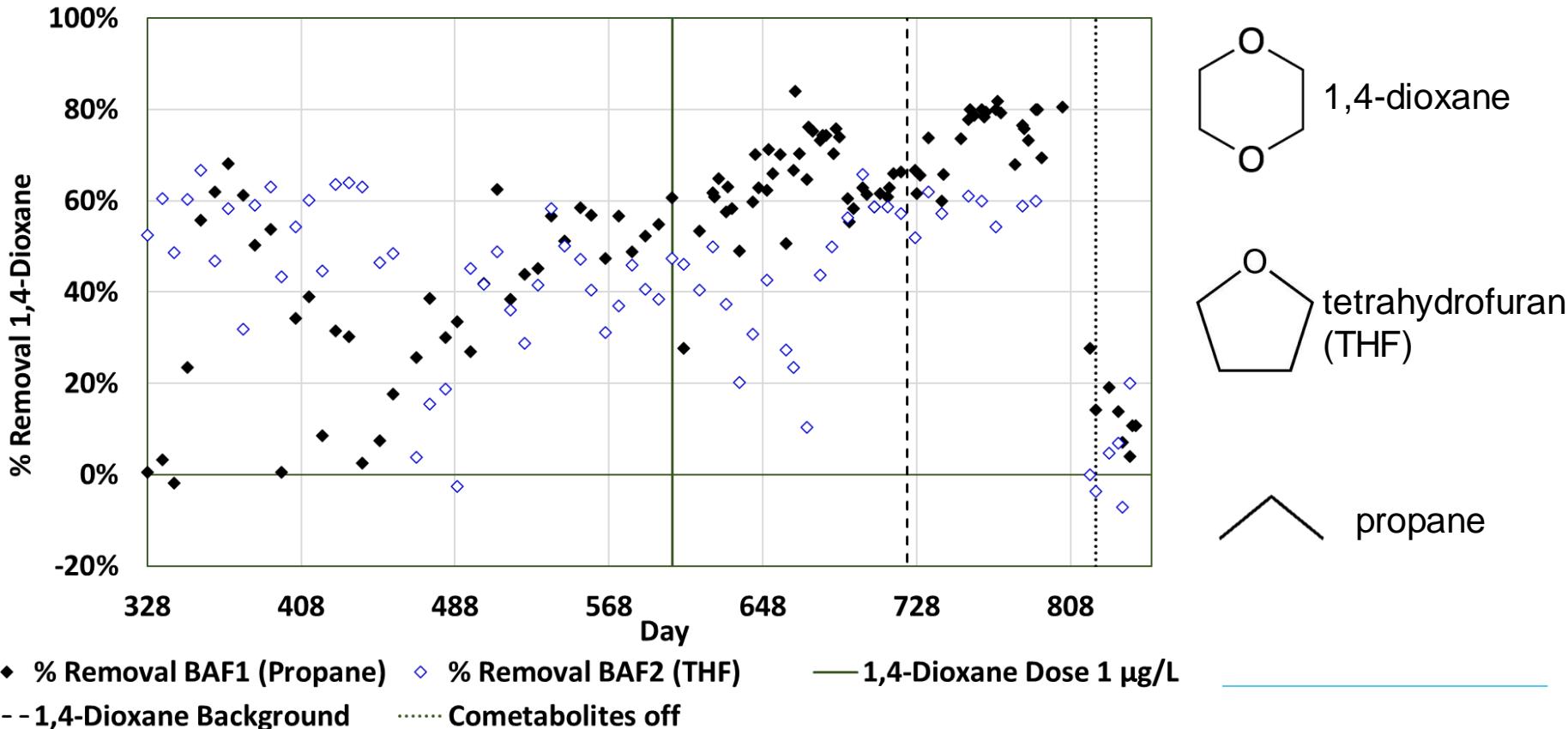
- Improved control of 1,4-dioxane at Bethel Landfill
- Ozone with hydrogen peroxide and multi-point fine bubble dissolution
- Propane for enhanced 1,4-dioxane removal in biofilters?
- Free chlorine only for recharge well protection
- Ozone/BAF for wastewater disinfection



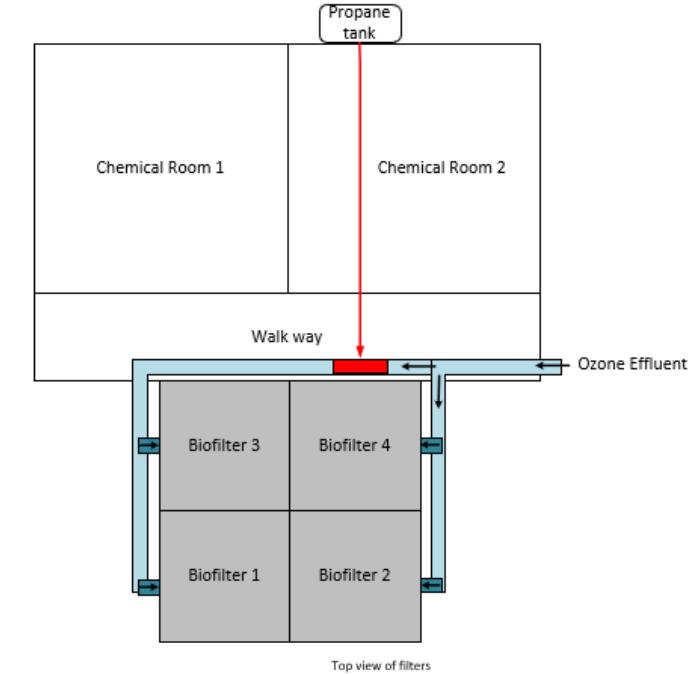
## Pilot Propane Feed System



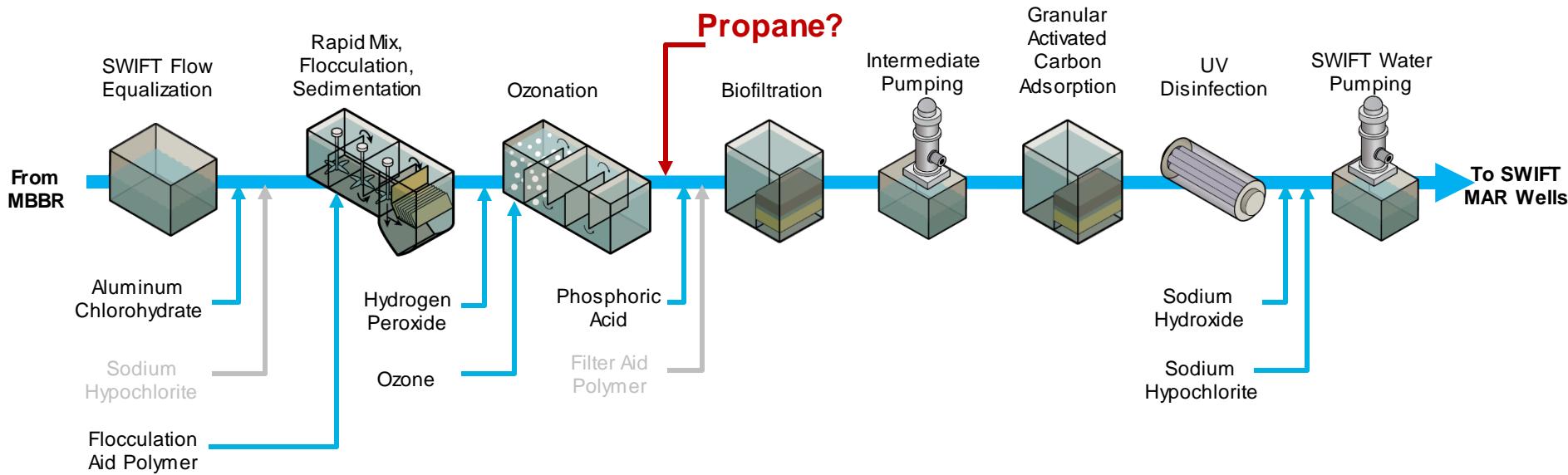
# THF and propane have induced similar 1,4-dioxane removal



## Full-scale Testing of Propane Feed



# James River SWIFT Process Flow Diagram



## Part B: James River SWIFT Process Concepts

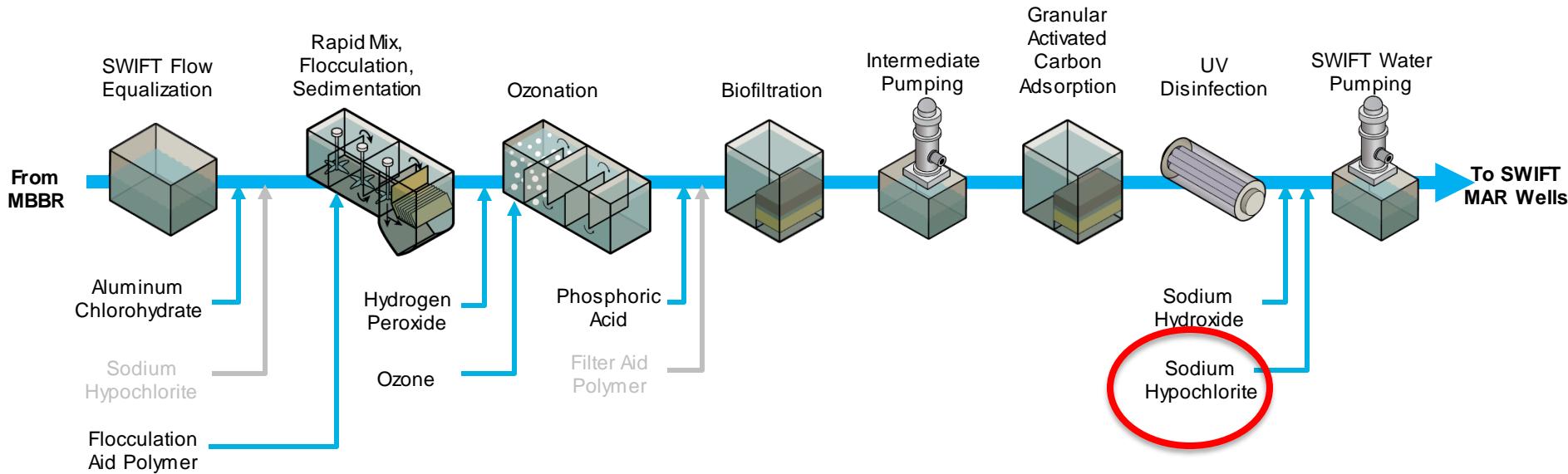
---

### SWIFT Research Center Developments Applied to the James River SWIFT Design

- Improved control of 1,4-dioxane at Bethel Landfill
- Ozone with hydrogen peroxide and multi-point fine bubble dissolution
- Propane for enhanced 1,4-dioxane removal in biofilters?
- Free chlorine only for recharge well protection
- Ozone/BAF for wastewater disinfection



# James River SWIFT Process Flow Diagram



## Part B: James River SWIFT Process Concepts

---

### SWIFT Research Center Developments Applied to the James River SWIFT Design

- Improved control of 1,4-dioxane at Bethel Landfill
- Ozone with hydrogen peroxide and multi-point fine bubble dissolution
- Propane for enhanced 1,4-dioxane removal in biofilters?
- Free chlorine only for recharge well protection
- Ozone/BAF for wastewater disinfection



## Ozone + BAF for Wastewater Disinfection?

- as expected, indicator bacteria are very well inactivated by ozone

	O3:TOC mass/mass	Fecal coliform (MPN/100ml)	Enterococci (MPN/100ml)	Total coliform (MPN/100ml)	<i>E. coli</i> (MPN/100ml)
NP secondary clarifier effluent	N/A	200	1450	10800	98000
Flocculation zone 3	N/A	15500	399	24200	>24200
Sedimentation effluent	N/A	135	<1	201	>2420
Ozone effluent, 1:1 H <sub>2</sub> O <sub>2</sub> :O <sub>3</sub> mass/mass 1 diffuser	0.2	120	<1	201	>2420
	0.5	2	<1	10	172
	0.8	<1	<1	4	68
Ozone effluent, 1:1 H <sub>2</sub> O <sub>2</sub> :O <sub>3</sub> mass/mass 3 diffusers	0.2	86	<1	129	1990
	0.5	2	1	2	34
	0.8	1	<1	3	71
Ozone effluent, No chemical addition 3 diffusers	0.2	52	<1	126	1550
	0.5	1	<1	1	64
	0.8	2	<1	2	37
BAF effluent 1 diffuser + H <sub>2</sub> O <sub>2</sub>	0.5	1	<1	2	11
BAF effluent 3 diffusers + H <sub>2</sub> O <sub>2</sub>	0.5	<1	<1	4	13
BAF effluent 3 diffusers no chem	0.5	<1	<1	<1	11

James River VPDES Permit Limits for FIB:

- Fecal Coliform = 200 MPN/100 mL
- Enterococci = 35 MPN/100 mL

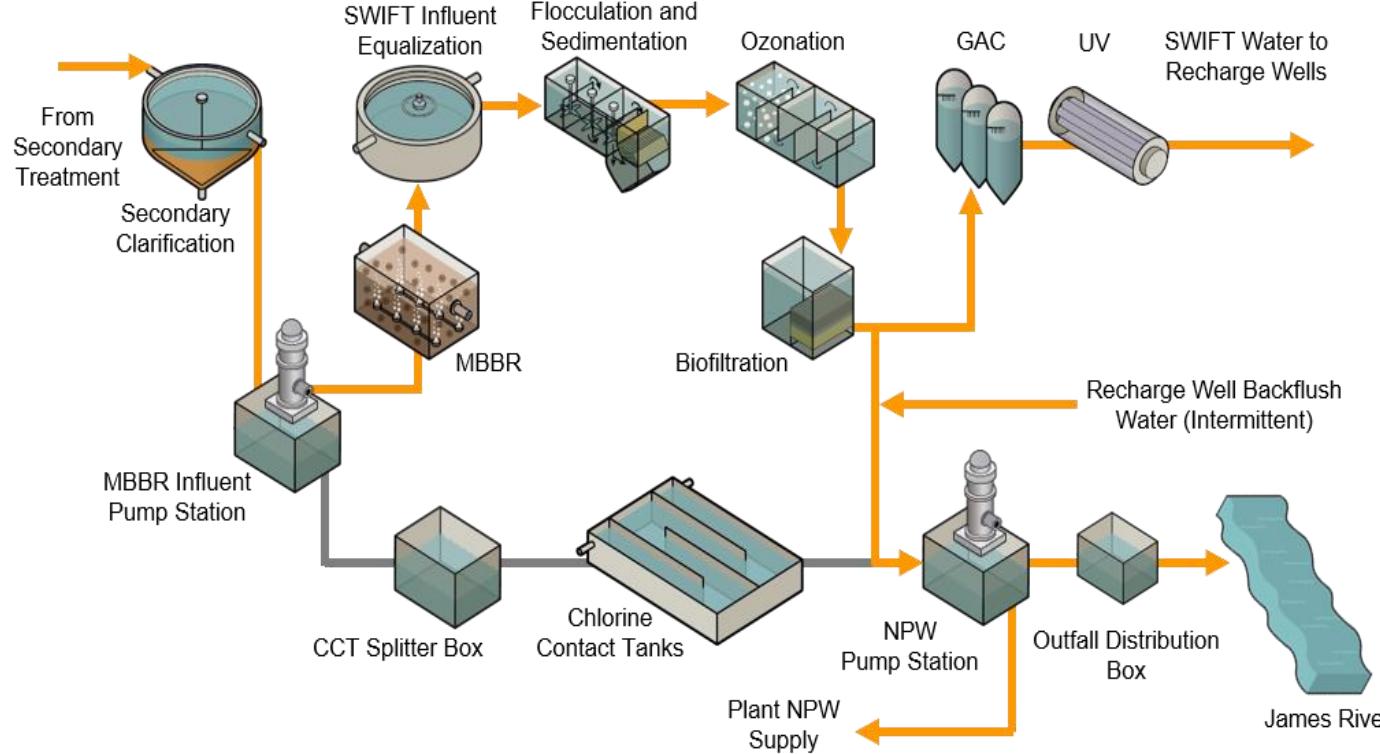
(monthly average, geometric mean)

# Ozone + BAF for Wastewater Disinfection? - viral indicators are also inactivated very efficiently

	O <sub>3</sub> :TOC mass/mass	Norovirus GI (gc/100ml)	Norovirus GII (gc/100ml)	PMMoV (gc/100ml)
NP raw wastewater		8.0E2	1.73E5	9.41E6
NP secondary clarifier effluent		<16.4	3.55E2	2.21E5
NP final effluent		<16.4	<40.4	2.59E5
Settled water		<1.64	<4.04	1.62E3
Ozone 3 mg/L NH <sub>2</sub> Cl as Cl <sub>2</sub>	0.75	<1.64	<4.04	9.28E2
Ozone no chemical addition	0.75	<1.64	<4.04	1.15E3
Ozone 1:1 H <sub>2</sub> O <sub>2</sub> mass/mass	0.75	<1.64	<4.04	7.60E1
BAF effluent		<1.64E-2	<4.04E-2	1.13E-1

	CrAssphage (gc/100ml)	Male specific coliphage (PFU/100ml)	Somatic coliphage (PFU/100ml)
NP raw wastewater	5.13E7	3.68E4	4.73E4
NP secondary clarifier effluent	2.91E4	9.8	7.46E2
NP final effluent	4.45E4	6	10
Settled water	29.7	<0.01	2.89
Ozone 3 mg/L NH <sub>2</sub> Cl as Cl <sub>2</sub>	10.7	<0.01	<0.01
Ozone no chemical addition	87.7	<0.01	<0.01
Ozone 1:1 H <sub>2</sub> O <sub>2</sub> mass/mass	3.07	<0.01	0.02
BAF effluent	<6.52E-2	<1E-3	1E-3

## James River - Dry Weather Flow (<16 MGD)



## James River - Wet Weather Flow (>16-21 MGD)

