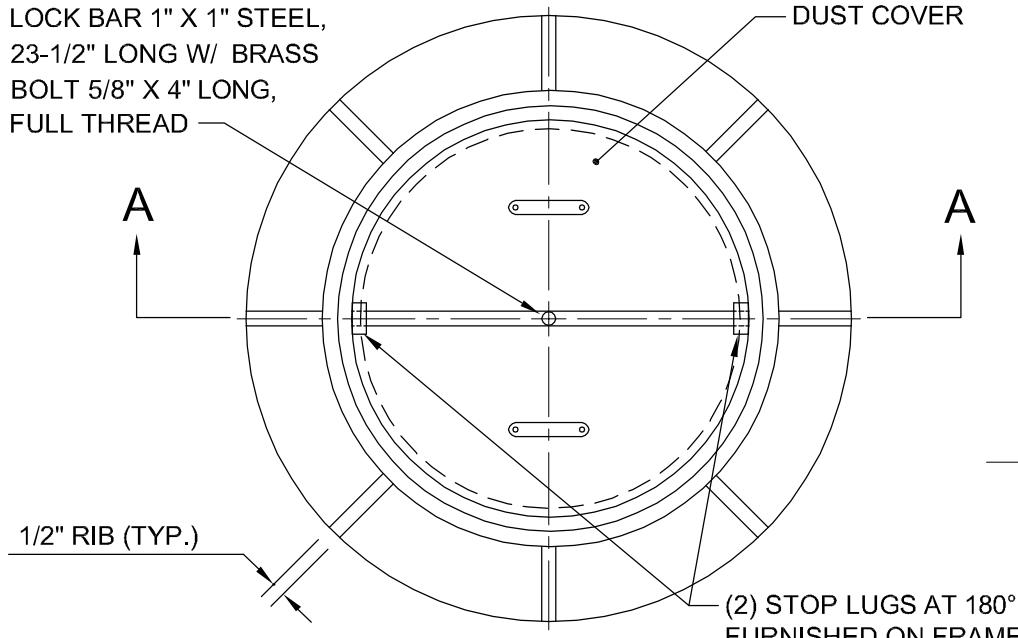
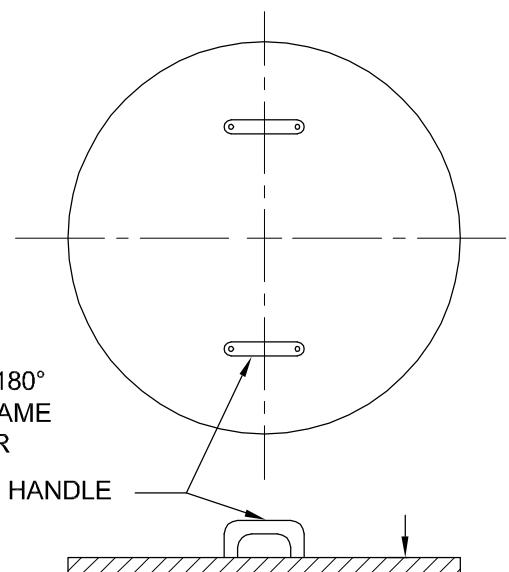


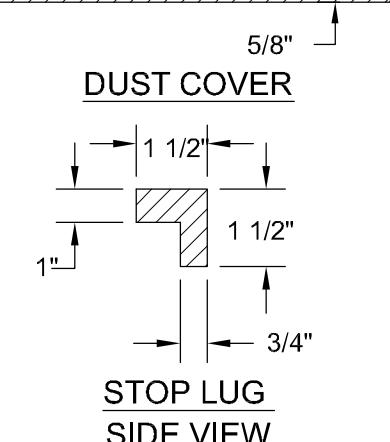
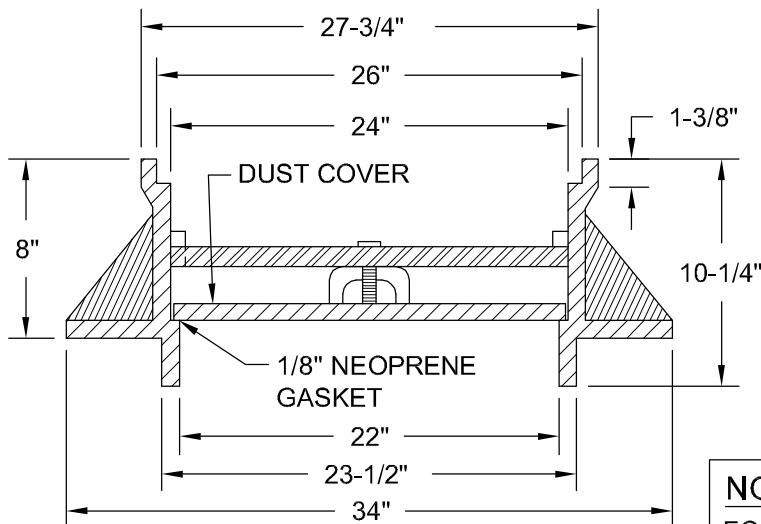
LOCK BAR 1" X 1" STEEL,
23-1/2" LONG W/ BRASS
BOLT 5/8" X 4" LONG,
FULL THREAD



**REGIONAL
CONSTRUCTION STANDARDS**



NOTE: USE SANITARY SEWER MANHOLE COVER (24") FOR THIS APPLICATION



NOTE:
FOR NON-WATERTIGHT APPLICATIONS
DELETE THE LOCK BAR AND NEOPRENE
GASKET

NOTES:

1. MANHOLE CASTING TO BE SUPPLIED BY CAPITAL FOUNDRY OF VIRGINIA, INC. OR APPROVED EQUAL.
2. ALL GRAY IRON CASTINGS SHALL CONFORM TO LATEST EDITION OF ASTM A-48, CLASS 30 AND SHALL BE OF UNIFORM QUALITY.
3. ALL CASTING DIMENSIONS SHALL HAVE A TOLERANCE OF $1/8" \pm$.
4. ALL CASTINGS SHALL BE CLEANED BY SHOT BLASTING AND HAND CHIPPING UTILIZING STANDARD INDUSTRY PRACTICES PRIOR TO SHOP APPLICATION OF ASPHALTIC COATING, BY DIPPING.

**SANITARY SEWER
MANHOLE CASTING (24")**

NOT TO SCALE

REFERENCE 200,802	CATEGORY SANITARY SYSTEMS	DATE 12/10	SHEET No. 1 OF 1	DETAIL No. SS_09
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