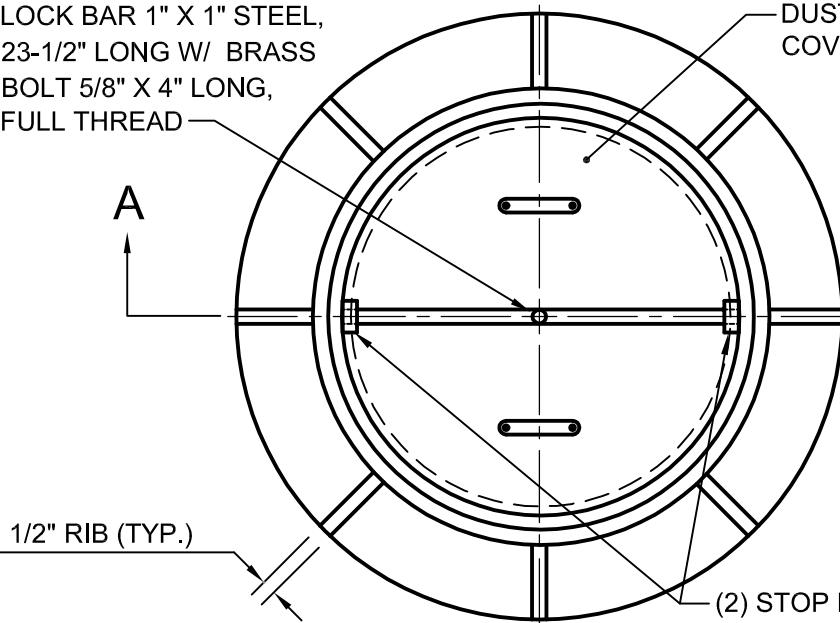


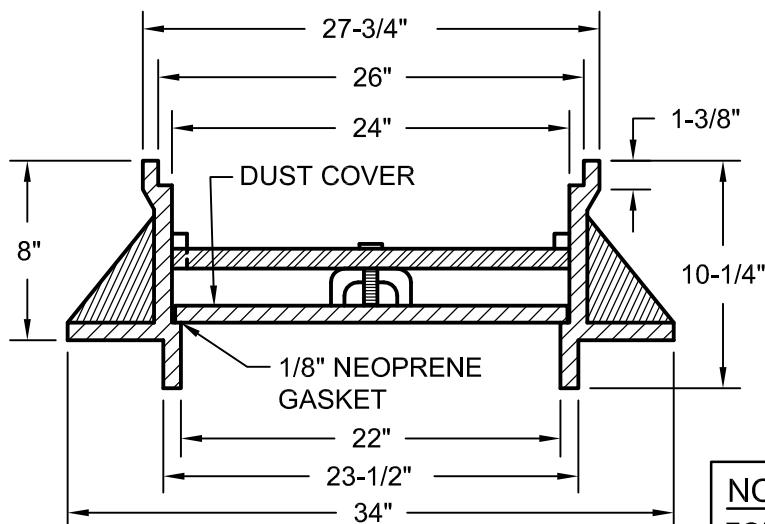
LOCK BAR 1" X 1" STEEL,
23-1/2" LONG W/ BRASS
BOLT 5/8" X 4" LONG,
FULL THREAD

DUST
COVER



PLAN: CASTING

NOTE: USE SANITARY SEWER MANHOLE
COVER (24") FOR THIS APPLICATION

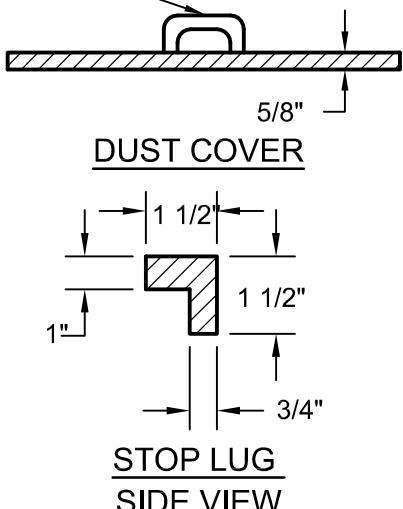


SECTION A-A

NOTES:

1. MANHOLE CASTING TO BE SUPPLIED BY CAPITAL FOUNDRY OF VIRGINIA, INC. OR APPROVED EQUAL.
2. ALL GRAY IRON CASTINGS SHALL CONFORM TO LATEST EDITION OF ASTM A-48, CLASS 30 AND SHALL BE OF UNIFORM QUALITY.
3. ALL CASTING DIMENSIONS SHALL HAVE A TOLERANCE OF $1/8" \pm$.
4. ALL CASTINGS SHALL BE CLEANED BY SHOT BLASTING AND HAND CHIPPING UTILIZING STANDARD INDUSTRY PRACTICES PRIOR TO SHOP APPLICATION OF ASPHALTIC COATING, BY DIPPING.

NOTE:
FOR NON-WATERTIGHT APPLICATIONS
DELETE THE LOCK BAR AND NEOPRENE
GASKET



**SANITARY SEWER
MANHOLE CASTING (24")**

NOT TO SCALE